











Overhead Powered Conveyors are flexible structures with tracks that can be made to change direction in the vertical or horizontal planes, thus offering a flexible solution to handling problems requiring overhead conveyors.

A special chain runs inside the tracks and is driven by a large toothed wheel or by a caterpillar drive depending on the sites characteristics.

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#### **Features**

The simple and proven construction of the OHD family of overhead conveyors consists of special tracks that house a chain fitted with wheels. Tracks can be made to change direction, thus offering a flexible solution to handling problems requiring overhead conveyors.

#### Characteristics

Overhead conveyor chains run inside suspended tracks. The tracks are either self-supporting for light loads or hanging from an I-beam steel profile for heavier loads.

Tracks have accessories such as vertical curves or horizontal curves of 30, 60 or 90 degrees.

Other components include tension frames, track openings for loading chains and variable length sections for track length tuning.

The tracks and supports can follow complex closed paths, covering a wide area even across floors.

Optionally the conveyors could be fitted with a bus-bar running parallel to the tracks in order to power moving loads. The suspended frames can be supplied with electric power through special electric brush carts running inside special power distribution bus bars.

### **Applications**

OHD Overhead conveyors are used in assembly lines, paint lines, processing lines, and find wide use in warehouses or production floors

They can carry weights of several hundred kilograms, and can be made to change directions both in the horizontal or vertical planes easily.

Overhead conveyors type OHD carrying test equipment for example, can be synchronized with chain conveyors CHA to perform electrical testing while the items are moving along the assembly line.

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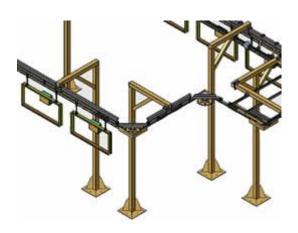








### **OHD Specifications**



Loading Capacity	1600 N/ cart	
Supports	Inverted L-shaped floor supports of 100 mm square profile	
Profile	Special support brackets with hanger s and butt flanges	
Tension Adjustment	Spring Loaded take-up system.	
Tension Unit	Special U shaped telescopic spring loaded tension unit	
Take-up Distance	500 mm. each side	
Drive	Caterpillar fitted with friction clutch for safety	
Linear Speed	5 m/min to 15 m/min	
Mains Supply	380 VAC +/-10% 50Hz 3 Phase	
Motor Power	$0.37 \text{ kW} \sim 2.2 \text{ kW}$ depending on length, linear speed and load.	
Motor Class	IP 54	
Insulation Class	IP 54	

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Options		
Floor Supports	Yes	
Ceiling Hangers	Yes	
Wall Mount	Yes	
Bidirectional motion	Yes	
Variable Speed Drives	Yes	
Stainless Steel Construction	No	
Accessories		
Cross Bracing For Supports	Yes	
Butt Coupling for Profiles	Yes	
Special Sections for chain insertion	Yes	
Lubricating Stations Manual or Automatic	Yes	
Optical Switches and Controls	Yes	
Push Button Station	Yes	

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